



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3049-1
Job Sheet 166793



Part No: D3049-1

Job Qty: 8 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 10/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	8 Ea		10/23/17	0.00	0.00	Start up container	
110	Waterjet	8 pcs		10/23/17	0.00	2.39	Waterjet1	
120	CNC Vertical Machining	8 pcs		10/24/17	0.21	9.76	HAAS 1	
130	QC	8 pcs		10/24/17	0.00	0.00	QC2	
140	QC	8 pcs		10/24/17	0.00	0.00	QC8	
170	Packaging	8 pcs		10/24/17	0.00	0.00	Packaging3	
180	QC21-SA	8 Ea		10/24/17	0.00	0.00	QC21	

Part Op 110 - CUT BLANK AS PER FILE D3049-1_BLANK

Descriptions: 120 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio FA165 and Dwg D3049Identify as D3049-1

St 446A

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MUHMWB10	27	231	0	0

Part Specifications

Specifications could not be found.

Plex 10/18/17 7:44 AM dart.lacelle.linda

DART
AEROSPACE
S000984

Dart Aerospace Ltd.

1270 Aberdeen Street
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CANADA

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Email: sales@dartaero.com
www.dartaerospace.com



Bearpaw

PART NO:

D3049 - 1

Revision:

Operation:

Start up Operation

Quantity:

8

Change No:

Mfg Date: 10/18/17

Job No: 166793

DART AEROSPACE LTD		Work Order:	
Description: Bearpaw		Part Number:	D3049-1
Inspection Dwg: D3049	Rev: B	Page 1 of 1	

INSPECTION SHEET

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Ø0.260	+0.005/-0.000	.260	✓		G.P.	
B	0.93	+/-0.030	.925	✓		Ver EDC	
C	0.40	+0.030/-0.000	.413	✓		II	
D	2.00	+/-0.030	1.998	✓		II	
E	10.31	+/-0.010	10.312	✓		H.G.	
F	2.87	+/-0.030	3.855	✓		Ver EDC	
G	8.00	+/-0.030	8.00	✓		H.G.	
H	0.38	+/-0.030	.380	✓		Ver EDC	
I	11.50	+/-0.030	11.50	✓		TAPE	
J	0.07 x 45°	+0.030/-0.010	.065 x 45°	✓		Ver EDC	
K	0.44 - 0.47	+/-0.000	.450	✓		II	
L	R0.25	+/-0.030	R0.250	✓		R.G.	
M							
N	0.95	+0.030/-0.010	.956	✓		Ver EDC	
O	0.69	+/-0.030	.697	✓		II	
P	0.20	+/-0.030	.185	✓		Depth Gauge	GA OP
Q	R0.25	+/-0.030	R0.25	✓		R.G.	
R	0.25 x 45°	+/-0.030	.250 x 45°	✓		Ver EDC	
S							
T							
U							
V							
W							
X							
Y							
Z							
AA							
AB							

Measured by: S.C. [Signature]	Checked by: [Signature]	QC Inspector:
Date: 17/10/24	Date: 17-10-24	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	KJ/RF	
B	08.05.06	Dimension I revised	KJ/DD	
C	16.10.20	Dwg Rev updated	KJ [Signature]	[Signature]

